

# ASSEMBLY INSTRUCTIONS

## NAPLES QUEEN BED FRAME

THANK YOU FOR YOUR PURCHASE. PLEASE READ ALL INSTRUCTIONS CAREFULLY BEFORE ASSEMBLING THIS PRODUCT.

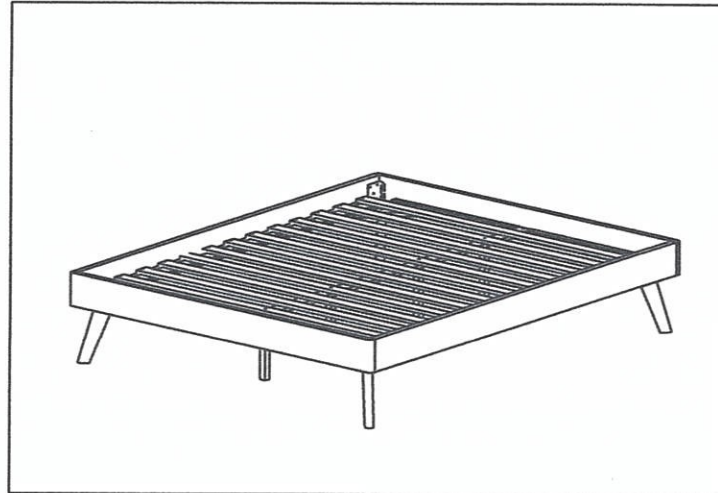
- INSPECT ALL PARTS TO MAKE SURE THAT NOTHING IS BROKEN OR MISSING.  
IF SOMETHING IS BROKEN OR MISSING, PLEASE CALL OR EMAIL OUR CUSTOMER SERVICE @ 1-714-729-3808 OR EMAIL US – SUPPORT@LUXEUSA.COM (MONDAY TO FRIDAY 9AM TO 5PM PACIFIC TIME)
- DO NOT OVER TIGHTEN THE SCREWS
- ONLY USE HAND TOOLS FOR ASSEMBLY. DO NOT USE POWER TOOLS.

**CAUTION:**

1. DO NOT FULLY TIGHTEN THE BOLTS UNTIL ALL BOLTS ARE ASSEMBLED.
2. DO NOT OVER TIGHTEN THE BOLTS TO AVOID CAUSING DAMAGES TO THE THREAD.
3. KEEP ALL PARTS AND HARDWARE OUT OF REACH FROM CHILDREN.

**TOOL NEEDED : SCREWDRIVER (NOT PROVIDED)**

PART LIST		
ITEM	DESCRIPTION	QTY
A	FRONT PANEL	1 PC
B	BACK PANEL	1 PC
C	SIDERAIL	2 PCS
D	CONER BLOCK	4 PCS
E	BED LEG	4 PCS
F	SLAT	1 SET
G	CENTER SUPPORT	1 PC
H	CENTER SUPPORT LEG	4 PCS
I	HEADBOARD SET	1 PC

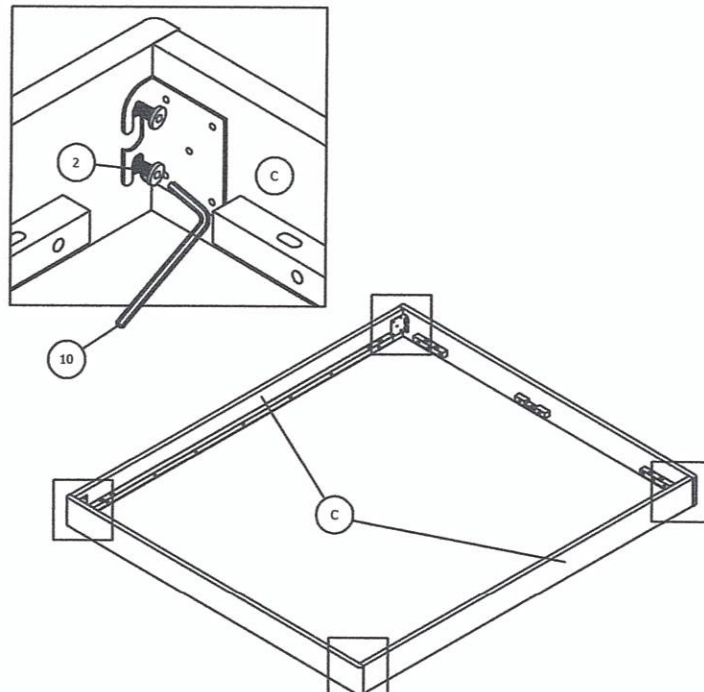


HARDWARE LIST		
ITEM	DESCRIPTION	QTY
1	JCBC BOLT M6 x 30mm	6 PCS
2	JCBB BOLT M8 x 20mm	8 PCS
3	JCBC BOLT M6 x 50mm	20 PCS
4	FLAT WASHER M6 x 19mm	16 PCS
5	JCBB BOLT M8 x 50mm	8 PCS
6	FLAT WASHER M8 x 18mm	8 PCS
7	ADJUSTER	4 PCS
8	CSK SCREW M4 x 25mm	26 PCS
9	ALLEN KEY M4	1 PCS
10	ALLEN KEY M5	1 PCS

### STEP 1

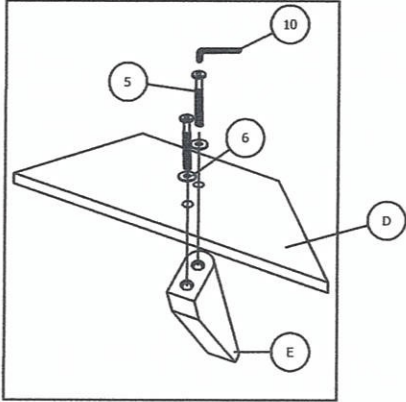
STEP A : DO NOT TIGHTEN THE BOLT(2).

STEP B : TIGHTEN THEM AFTER THE SIDE RAILS (C) ARE ASSEMBLED.

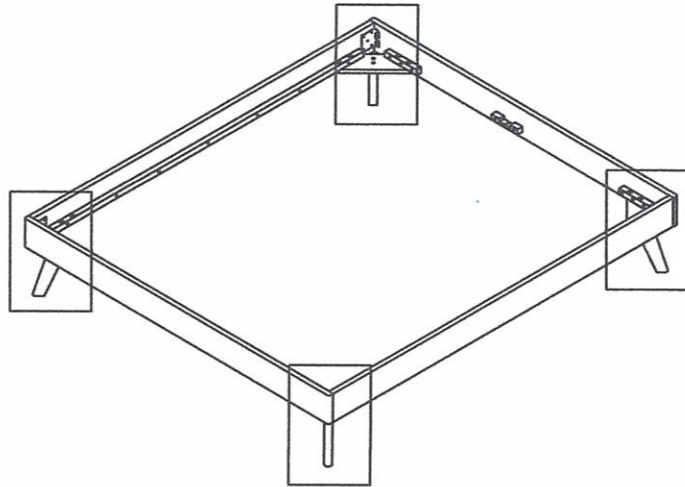
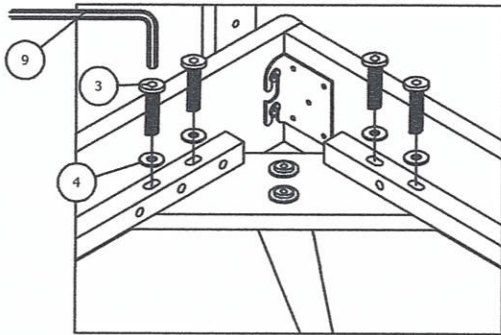


## STEP 2

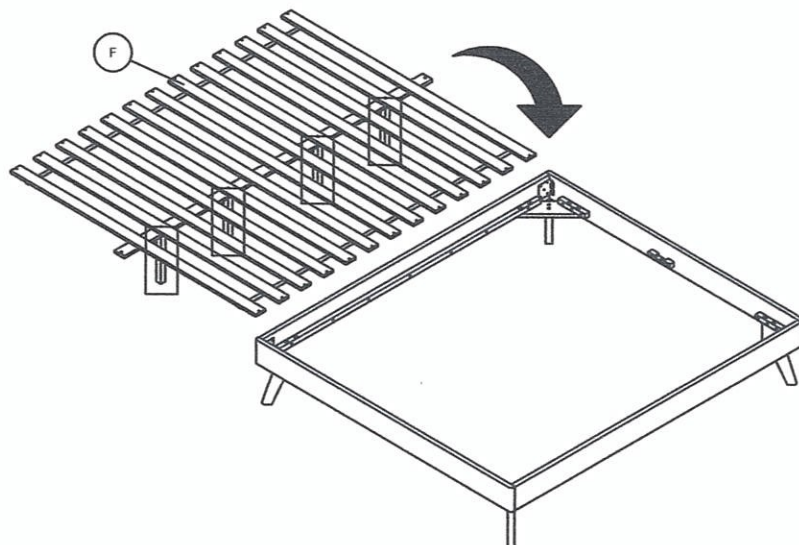
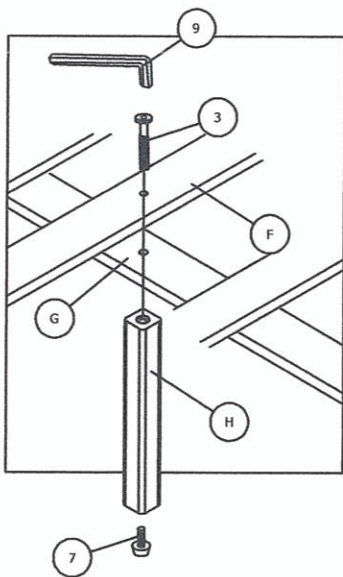
### STEP 2.1

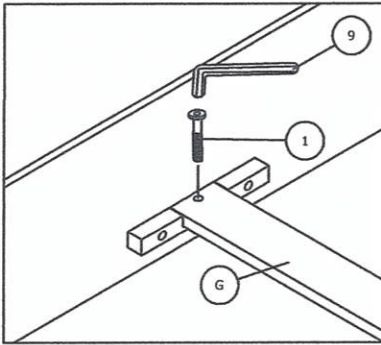
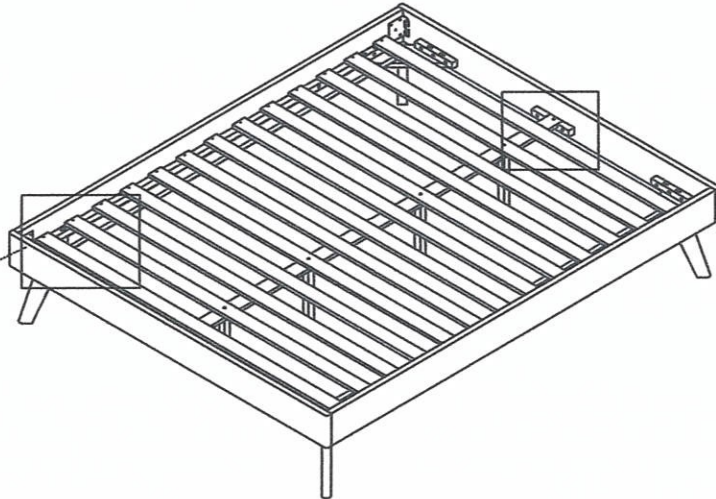
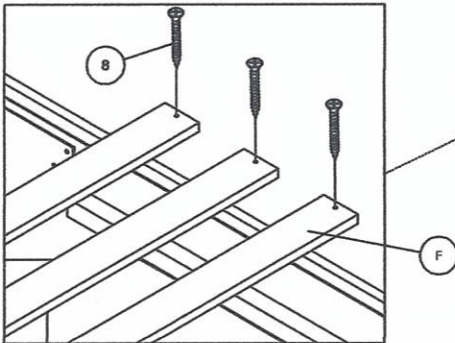


### STEP 2.2

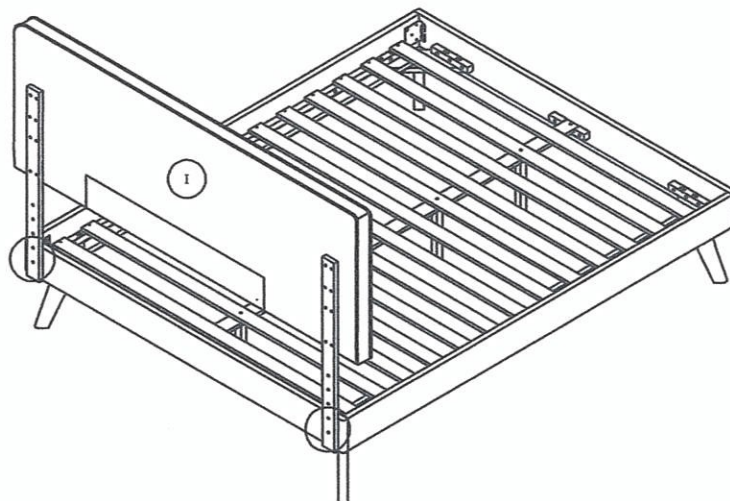
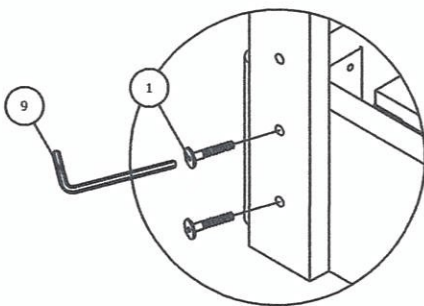


## STEP 3



**STEP 4****STEP 4.1****STEP 4.2****STEP 5**

NOTE : USE JCBC BOLT (1) TO SCREW HEADBOARD SET (I) WITH BED FRAME.



**Assembly completed**

\* When moving bed position, please lift the bed and adjust the center support leg upwards. Do not drag the bed as this may will cause the center support legs to crack.